



TECHNICAL DATA SHEET FOR
NIPPOLAC GOLD PAINT (SOLVENT- BASED)

DESCRIPTION	Nippolac gold paint is a fast drying tough metallic base paint to cover surface imperfections such as weld spots, pitting and scratch marks and provide a distinctive gold finish. Also, this is specially formulated for decoration and protection of surfaces such as metal fixture, cement, wood, advertising material, paper, stone, art & craft, ceramic, walls, frames, statues, clay, and sculpture. It will enhance the metallic luster when it dries.
TYPE	Fast drying & metallic finish
COLOUR	Gold
USES	As a finishing & decorative coat on metal, masonry and timber surfaces
FEATURES	Excellent adhesion Abrasion resistance Fast Drying Sparkle gold finish
APPLICATION DATA	
METHOD	Spray, Roller ,Brush
THEORETICAL COVERAGE	7 – 9 Sq. m / liter at the wet film thickness 60 micron This will depend on the surface texture.
SURFACE PREPARATION	Eliminate oil, water, grit, dirt, marking paints and any foreign matter. The undercoat should be dry and free from dirt & dust. Before applying the primer, weld-seam and the other damaged areas (burnt, rusted) should be cleaned with a sandpaper or power tool such as a disc-sander.
DRYING TIME	Touch dry 20 minutes at 30 °C ± 2 °C and RH 65 % ± 5% Hard Dry 16 Hours at 30 °C ± 2 °C and RH 65 % ± 5%
APPLICATION DETAILS	Preparation of Paint : Stir well before use. Application Can be applied by conventional spray. Thinning is not normally required. If necessary 5 % maximum with Nippolac N.C. thinner. While application, frequent stirring is required to obtain a better appearance. Use the whole paint after opening. Caution : Do not use Mineral turpentine for thinning.
RECOMMENDED UNDERCOATS	Metal surfaces : Nippolac Zn Phosphate Metal Primer Q/D or L/R



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CLEANING	Masonry surfaces : Not required Timber surfaces : Nippolac sanding sealer All equipment should be cleaned with Nippolac NC Thinner immediately after use.
GENERAL INFORMATION	
SOLID CONTENT	35.0 ± 0.5 %
FLASH POINT	21 °C
CONSISTANCY	Ready to use
THINNING	Nippolac NC Thinner (If necessary)
SPECIFIC GRAVITY	0.95 ± 0.05
PACKING	50 ml, 100 ml, 200 ml, 500 ml, 1 ltr, 4 ltr
SHELF LIFE	Up to 2 years in a tightly sealed container
STORAGE	Store in secure dry conditions inaccessible to children and animals. Containers should be kept tightly closed during storage. Avoid spillage and contamination. Do not empty into drains or water courses.
PRECAUTIONS	Avoid contact with skin and eyes and inhalation of vapours. Use in good natural ventilation and wear protective clothing. Wear suitable respiratory protection when applying. Exclude sources of ignition during application and drying. No smoking.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice

Enquiries Contacts :

Nippon Paint Lanka (Pvt) Ltd.
Nippolac Towers,
69A, Buthgamuwa Road,
Rajagiriya,
Sri Lanka.
Phone +94-114-356900
Fax +94-114-356909
E-mail: colombo@nipponpaint.com.lk
Web : www.nipponpaint.com.lk



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