

**TECHNICAL DATA SHEET FOR
NIPPOLAC WOODFINISH (CLEAR / STAINED)**

DESCRIPTION	The conventional single component Nitrocellulose based lacquer with very fast drying time, good built, hardness, scratch resistance with excellent gloss and short recoating time.
TYPE	Solvent based N.C. Wood finish
COLOUR	Clear / Stained
FINISH	Gloss / Matt
USES	Formulated for wooden furniture, interior wooden structures, Plywood, Hardboard, Chip boards etc.
FEATURES	Fast drying property Built tough & hard film Better scratch & abrasion resistance, Chemical resistance and gloss retention properties
APPLICATION DATA	
METHOD	Brush, Spray
THINNING	Nippolac Furniture Thinner Brush Application : 1 part of Nippolac woodfinish to 2 parts of Nippolac Furniture Thinner. Spray Method : 1 part of Nippolac woodfinish to 3 parts of Nippolac Furniture Thinner.
SURFACE PREPARATION	Eliminate oil, water, grit, dirt, marking paints and any foreign matter. The moisture level of the substrate should be below 12 %
APPLICATION	Can be sprayed or applied by brush. Due to fast drying properties, take precautions to prevent the increase in thickness.
SUITABLE UNDERCOAT	Nippolac wood finish & Nippolac Sanding Sealer
DRYING TIME	Surface drying 10 minutes at 30 °C ± 2 °C and RH 65 % ± 5%

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Recoating 1 hours at 30 °C ± 2 °C and RH 65 % ± 5%
Hard Dry 16 hours at 30 °C ± 2 °C and RH 65 % ± 5%

THEORETICAL COVERAGE 9 -11 m²/liter at dry film thickness of 35 microns
Actual coverage will depend on the surface texture

CLEANING All equipment should be cleaned with Nippolac Furniture Thinner immediately after use.

GENERAL INFORMATION

FLASH POINT 18 °C

SOLID CONTENT 28.00 ± 0.10% by weight

SPECIFIC GRAVITY Appr. 0.842

PACKING 500ml, 1lt , 4lt and 5 ltr

SHELF LIFE Up to 5 years in a tightly sealed container

STORAGE Store in secure dry conditions inaccessible to children and animals. Containers should be kept tightly closed during storage. Avoid spillage and contamination. Do not empty into drains or water courses.

PRECAUTIONS Provide ample ventilation during application & sanding. Wear eye protectors and disposable respirators. Avoid contact with eyes & sensitive skin. In case of contact, wash with running water. Exclude sources of ignition during application and drying. No smoking.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice

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